

## WARRANTY WEAR LIMITS FOR PROCESSING UNIT

Standard warranty for complying with the wear limits of a processing unit

The standard warranty for screws and barrels is 6,000 operating hours or max. 1 year from date of delivery.

The customer must comply with the following conditions when operating the unit for the duration of the warranty:

- 1) Proper production process setting, proper operation, regular / proper maintenance
- 2) Virgin material (standard PVC/CPVC formulations, dry blend) to be extruded
- 3) Recycled material parts  $\leq 10$  phr must be added in with virgin material
- 4) Part of  $\text{CaCo}_3 \leq 10$  phr
- 5) The calcium carbonate type used must be tested and accepted in writing by the seller, and becomes an integral part of the contract.
- 6) If the calcium carbonate type is changed without approval from the seller, the warranty shall no longer be valid. If a dispute arises as to whether the customer has met the above-mentioned conditions for the warranty, it shall be the customer's responsibility to prove that he has done so.

When claims are made under the warranty, the seller shall decide whether the processing unit will be refurbished or replaced. The original guarantee period of 12 months or 6,000 operating hours shall not be effected by the decision made by the seller in this regard.

